

ARLON[®] 3000 XT Expanded High-Temperature Performance

PATENT-PENDING MATERIAL FOR HPHT ENVIRONMENTS

As oilfield drilling moves deeper, extrusion of polymer components has become a critical challenge due to the high temperatures and pressures found at these depths. Commonly referred to as HPHT environments, they are hotter than 350°F (177°C) with pressures above 15 ksi.

Arlon[®] 3000 XT is an engineering thermoplastic developed to withstand these extreme conditions. With improved creep and extrusion resistance at temperatures above 350°F (177°C), it enhances performance over existing PAEK polymers. In DMA (Dynamic Mechanical Analysis), Arlon 3000 XT had a Tg 35°F (20°C) higher than PEEK, and provided superior mechanical property retention from 350°F (177°C) – 600° F (316°C). In extrusion testing at 35 ksi and 550°F (288°C), it outperformed both virgin and filled grades of PEEK and PEKEKK. In addition, Arlon 3000 XT exhibits chemical resistance comparable to PEEK.

Arlon 3000 XT delivers enhanced mechanical performance in HPHT conditions. Through increased reliability and extended service life, it expands design headroom overall. The result is safer, more efficient operations in extreme drilling environments.

FEATURES AND BENEFITS

- Enhanced mechanical property retention at high temperatures improves performance over current PEEK- and PEKEKK-based solutions
- Increased reliability of critical components over 350°F (177°C)
- Compatible with common oilfield chemistries; chemical resistance comparable to PEEK

APPLICATIONS

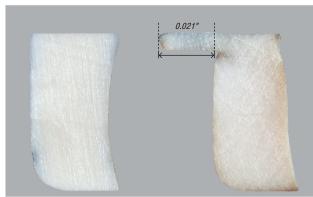
- Back-up rings
- Vee rings
- Electrical connectors
- Seal assemblies



Arlon® 3000 XT back up rings and single-pin electrical connector

TESTING

Extrusion Test: back-up ring cross sections tested at 450°F (232°C), 40 ksi for 48 hours



PEEK before test (left), and after test (right)



Arlon 3000 XT before test (left), and after test (right)

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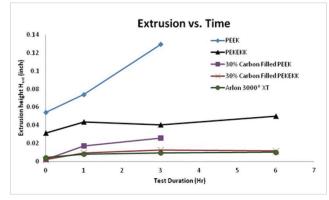
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TESTING (CONTINUED)

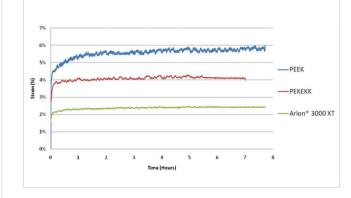


PEK connector rated to 20 ksi/400°F (1,379 bar/204°C) (left), Arlon® 3000 XT connector (right)

Extrusion Test: 550°F (288°C), 35 ksi, extrusion gap 0.020". Lower scores indicate higher performance.



Creep Test: 500° F (260°C), stress level 14.5 ksi, performed in accordance with ASTM 2990. Lower scores indicate high performance.



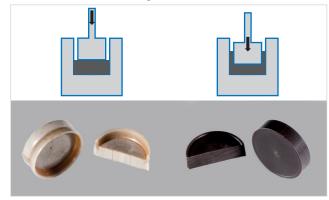
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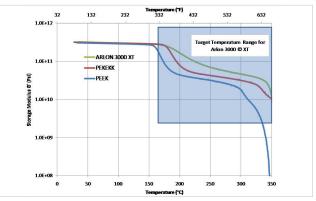
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Test Fixture & Results: PEEK (left)/Arlon® 3000 XT (right) Arlon® 3000 XT showed 10 times greater extrusion resistance.



Dynamic Mechanical Analysis: Arlon[®] 3000 XT provided improved mechanical properties in the range of $350^{\circ}F$ ($177^{\circ}C$) to $600^{\circ}F$ ($316^{\circ}C$).



Arlon[®] 3000 XT by Greene, Tweed based on VESTAKEEP[®], an Evonik product

Statements and recommendations in this publication are based on our experience and knowledge of typical applications of this product and shall not constitute a guarantee of performance nor modify or alter our standard warranty applicable to such products.